



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Tot:
PO039109	THY001-VC	1	1	Net 30	MT-BRONZE C63000-R2.000	Bronze C63000 Round Bar 2.000 : MAT'L AS PER BRONZE C63000 AS PER ANS 4640 OR ASME SB150 OR ASTM B150 OR SAE J461 OR SAE J463				1	3/5/2018	1		S048984	Stock	3/8/2018	\$ 200.78 / ft	0		\$200.78
Total:										1		1								\$155

Plex 3/8/2018 8:31 AM Dart.Dubois.Pascal



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039109**

Supplier: THY001-VC
Thyssenkrupp Materials CA Ltd
O/A VPK Metal- c/o T27540
PO Box 4275, Postal"A"
Toronto
ON
M5W 5V8 Canada
Phone: 905 669 9444
Fax: 905 738 9033

PO No: PO039109

PO Date: 2/23/18

Due Date: 3/5/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

E-MAILED
FEB 23 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments: quote no. 1203015268

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	MT-BRONZE-C63000-R2.000	1 ft lenght	Bronze C63000 Round Bar 2.000 : MAT'L AS PER BRONZE C63000 AS PER ANS 4640 OR ASME SB150 OR ASTM B150 OR SAE J461 OR SAE J463	Firmed	3/5/18	1 ft	0 ft	1 ft	\$200.78/ft	\$200.78
2	MT-BRONZE-C63000-R2.500	1 ft lenght	Bronze C63000 Round Bar 2.500" : MAT'L AS PER BRONZE C63000 AS PER ANS 4640 OR ASME SB150 OR ASTM B150 OR SAE J461 OR SAE J463	Firmed	3/5/18	1 ft	0 ft	1 ft	\$263.89/ft	\$263.89
Grand Total:										\$464.67

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 2/23/18 2:13 PM dart.lavoie.chantal

QUOTE

thyssenkrupp Materials NA, 2821 Langstaff Road, Concord, ON L4K 5C6

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7
Canada

TEL: 613-632-5200
FAX: 613-632-5246

DATE: 02/23/2018
QUOTE NO: 1203015268
YOUR INQUIRY:
ATTENTION TO: CHANTAL
TEL: 613-632-5200
CUSTOMER NO: 10058125
DEPARTMENT: CAN TOR INS 01
CONTACT: Stan Ivers
TEL: 905-532-1350 ext 21350
FAX: 905-738-9033 ext 9033
EMAIL: STAN.IVERS@THYSSENKRUPP.COM

PAGE 1 OF 2

Thank you for allowing us to quote on your requirement. Delivery contingent upon date ordered.

Delivery Address

DART AEROSPACE LTD, 1270 ABERDEEN ST, HAWKESBURY, ON K6A 1K7, CANADA
Unloading Point: UNLOAD POINT 1

ITEM	DESCRIPTION	QTY1 QTY2 QTY3	UOM UOM UOM	PRICE CUR PER UOP	TOTAL CAD
0010	CURD00416 Aluminum Bronze C63000 HR50 (drawn & stress relieved) Round 2.0000 (+-.004) X 12 " RBW Cutting - Standard +.125 Cut To Length 12.0000 " 1 ASTM B 150/B 150M 2012 ROHS COMPLIANT SAE AMS 4640 H Actual Chemistry/Act. Physical Standard Packaging Delivery Date: 02/28/2018 Energy Surcharge	1 10.320	PC LB	200.78 CAD 1 PC	200.78 25.00 <u>225.78</u>
0020	CURD00449 Aluminum Bronze C63000 HR50 (drawn & stress relieved) Round 2.5000 (+-.005) X 12 " RBW Cutting - Standard 12 Cut To Length 12.0000 " 1 ASTM B 150/B 150M 2012 ROHS COMPLIANT SAE AMS 4640 H Actual Chemistry/Act. Physical Standard Packaging Delivery Date: 03/02/2018	1 16.130	PC LB	263.89 CAD 1 PC	263.89

Weight total

26.450 LB

Items total

489.67

QUOTE

thyssenkrupp Materials NA, 2821 Langstaff Road, Concord, ON L4K 5C6

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7
Canada

DATE: 02/23/2018
QUOTE NO: 1203015268
YOUR INQUIRY:
ATTENTION TO: CHANTAL
TEL: 613-632-5200

PAGE 2 OF 2

Net Amount	489.67
GST	63.66
TOTAL	553.33

Payment Terms: Within 30 days without deduction
Delivery Terms: PPD (gem. Incoterms 2000) PREPAID
Shipping Condition: General Delivery

COMPUTER GENERATED OFFER AND VALID WITHOUT SIGNATURE.

Please review the above items for accuracy.
Prices are quoted as price in effect at time of shipment.
Our standard terms and conditions apply should this quote become an order.

For terms and conditions please refer to website at <http://www.tkmna.com/tkmna/Resources/CustomerService/index.html>

Any obvious damage must be noted on the material delivery documentation at the time of receipt.

Tax exemption status documentation must be forwarded to credit department prior to order approval.
All returned material subject to restock charge

Chantal Lavoie

From: Anthony Burmeta <anthony@dipmetals.com>
Sent: Friday, February 23, 2018 10:38 AM
To: Chantal Lavoie
Subject: Re: quote

Chantal,

We are pleased to offer the following:

Bronze round bar 630 2" x 12"

1 piece

Price: \$495.00 Lot Charge

Bronze round bar 630 2.5" x 12"

1 Piece

Price: \$495.00 Lot Charge

Can do both pieces for \$895 Lot Charge

Ships within 1 week ARO

FOB Deer Park NY 11729

All material subject to prior sale & availability

Kindest Regards,
Anthony

Sent from my iPhone

On Feb 23, 2018, at 9:52 AM, Chantal Lavoie <clavoie@dartaero.com> wrote:

Good morning Anthony,
Please advise price and delivery on mat'l.

Bronze round bar 630 spec's 2" x 12"

Bronze round bar 630 spec's 2.5" x 12"

Thanks
Chantal

Chantal Lavoie
Purchasing Coordinator

DART AEROSPACE
T 1 613 632-5200
F 1 613 632-1053
E clavoie@dartaero.com
1 800 556-4166
www.dartaerospace.com
<image002.jpg>

<image003.jpg>

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This e-mail message has been scanned by SEG Cloud

METAUX SOLUTIONS INC
2625 BOUL JACQUES CARTIER EST
LONGUEUIL, QUEBEC
J4N 1L7 **Tel. : 450 641-3330**

Bid

20/02/2018

26136

Sales Rep. : JEROME PRIMEAU
Reference : CHANTAL
Expiration Date : 21/05/2018

Customer : 6323336

DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ONTARIO
K6A 1K7

Ship To :

Same

Tel.: 1 613 632-3336

Item No.	Description	Qty	Price	Total	Tx
	***** FACTURER E-MAIL ***** SUPER IMPORTANT SUR LE PACKING SLIP INSCRIRE LES HEAT N				
SR212174	17-4 PH STAIN ROU 2.500" DIA COND. H900 ✓	6	173.95	1 043.70	A
	1 X 72"				
SR38174	17-4PH ROU .375 DIA COND. H900 ✓	12	19.95	239.40	A
	2 X 72"				
	10/12 DAYS				
BRR2	BRONZE ROU 2.000 DIA 660 1 X 12" CLOSEST	1	165.00	165.00	A
BRR212	BRONZE ROU 2.500 DIA 660 1 X 12"	1	260.00	260.00	A
	STOCK				

Subtotal 1 708.10

A) Regist :

HST : 222.05

Total : 1 930.15

Chantal Lavoie

From: Smalley, Donna <donna.smalley@twmetals.com>
Sent: Friday, February 23, 2018 10:54 AM
To: Chantal Lavoie
Subject: RE: quote

Sorry we do not carry bronze

Donna Smalley
Inside Account Manager
TW Metals-Rochester, NY
Phone 585-768-5600
Fax 585-768-5601
Direct 585-768-5604
800-203-8000
www.twmetals.com

From: Chantal Lavoie [mailto:clavoie@dartaero.com]
Sent: Friday, February 23, 2018 10:45 AM
To: Smalley, Donna <donna.smalley@twmetals.com>
Subject: quote

Good morning Donna,
Please advise price and delivery on mat'l.

Bronze round bar 630 spec's 2" x 12"
Bronze round bar 630 spec's 2.5" x 12"

Thanks
Chantal

Chantal Lavoie
Purchasing Coordinator

DART AEROSPACE
T 1 613 632-5200
F 1 613 632-1053
E clavoie@dartaero.com
1 800 556-4166
www.dartaerospace.com



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ORDER CONFIRMATION

thyssenkrupp Materials NA, 2821 Langstaff Road, Concord, ON L4K 5C6

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7
Canada

TEL: 613-632-5200
FAX: 613-632-5246

DATE: 02/23/2018
ORDER NO: **1403541295 ***
YOUR P/O: 039109 dtd. 02/23/2018
ATTENTION TO: CHANTAL
TEL: 613-632-5200
CUSTOMER NO: 10058125
DEPARTMENT: CAN TOR INS 01
CONTACT: Stan Ivers
TEL: 905-532-1350 ext -21350
FAX: 905-738-9033 ext 9033
EMAIL: STAN.IVERS@THYSSENKRU
PP.COM
* please state on all documents

We thank you for your order which we confirm as follows:

Delivery Address

DART AEROSPACE LTD, 1270 ABERDEEN ST, HAWKESBURY, ON K6A 1K7, CANADA
Unloading Point: UNLOAD POINT 1

ITEM	DESCRIPTION	QTY1 QTY2 QTY3	UOM UOM UOM	PRICE CUR PER UOP	TOTAL CAD
0010	CURD00416 Aluminum Bronze C63000 HR50 (drawn & stress relieved) Round 2.0000 (+-.004) X 12 " RBW Cutting - Standard +.125 Cut To Length 12.0000 " 1 ASTM B 150/B 150M 2012 ROHS COMPLIANT SAE AMS 4640 H Actual Chemistry/Act. Physical Standard Packaging Order Number: 039109 Delivery Date: 02/28/2018 Energy Surcharge	1 10.320	PC LB	200.78 CAD 1 PC	200.78
	Item total:				25.00 225.78
0020	CURD00449 Aluminum Bronze C63000 HR50 (drawn & stress relieved) Round 2.5000 (+-.005) X 12 " RBW Cutting - Standard 12 Cut To Length 12.0000 " 1 ASTM B 150/B 150M 2012 ROHS COMPLIANT SAE AMS 4640 H Actual Chemistry/Act. Physical Standard Packaging Order Number: 039109 Delivery Date: 03/01/2018	1 16.130	PC LB	263.89 CAD 1 PC	263.89

ORDER CONFIRMATION

thyssenkrupp Materials NA, 2821 Langstaff Road, Concord, ON L4K 5C6

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7
Canada

DATE: 02/23/2018
ORDER NO: **1403541295 ***
YOUR P/O: 039109 dtd. 02/23/2018
ATTENTION TO: CHANTAL
TEL: 613-632-5200
* please state on all documents

PAGE 2 OF 2

Weight total	26.450 LB	
Items total		489.67
Net Amount		489.67
GST		63.66
TOTAL		553.33

Payment Terms: Within 30 days without deduction
Delivery Terms: PPD (gem. Incoterms 2000) PREPAID
Shipping Condition: General Delivery

Please review the above items for accuracy.
Prices are quoted as price in effect at time of shipment.
Our standard terms and conditions apply should this quote become an order.

For terms and conditions please refer to website at <http://www.tkmna.com/tkmna/Resources/CustomerService/index.html>

Any obvious damage must be noted on the material delivery documentation at the time of receipt.
Tax exemption status documentation must be forwarded to credit department prior to order approval.
All returned material subject to restock charge

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MT-Bronze-C63000-R2.000 PO / BATCH NO.: 039109/5048984
 DATE: MAR 08 2018

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 1
 QUANTITY INSPECTED: 1
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 2.000
 THICKNESS RECEIVED: 2.000
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<u>(N)</u>	
CORRECT FINISH	<u>(Y)</u>	N	
CORROSION	Y	<u>(N)</u>	
CORRECT GRAIN DIRECTION	<u>(Y)</u>	N	
CORRECT MATERIAL PER M-DRAWING	<u>(Y)</u>	N	<u>AMS 4640H</u>
CORRECT THICKNESS	<u>(Y)</u>	N	
PHOTO REQUIRED	Y	<u>(N)</u>	
CORRECT REF # TO LINK CERT	<u>(Y)</u>	N	<u>Heat# H2737</u>
CORRECT MATERIAL IDENTIFICATION	<u>(Y)</u>	N	
CORRECT M# ON THE MATERIAL	<u>(Y)</u>	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<u>(N)</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<u>(N)</u>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	WEBSTER
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>DA</u>	SIGNED OFF BY: _____		
DATE: <u>9-80</u> MAR 08 2018	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL:

SPECIFICATION:

PART NUMBER:

EXAMPLE:

BRONZE C63000

AMS 4640 OR ASME SB150 OR ASTM B150 OR SAE J461 OR SAE J463

MT-BRONZE-C63000-R-[D.DDD]

WHERE D.DDD IS DIAMETER IN INCHES

1/4" ROUND BRONZE C63000 = MT-BRONZE-C63000-R-0.250



TITLE

BRONZE C63000 ROUND BAR

PART NO MT-BRONZE-C63000-R REV A

TOOL NO

DATE OF ISSUE

DESIGNED BY: VM 17/12/12

DRAWN BY: VM 12/12/2017

CHECKED BY: ML 12/12/2017

MTG REVIEW BY: DP 12/12/2017

APPROVED BY: ML 12/12/2017

SCALE: NTS

SHEET 1 OF 1

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DATE OF APPROVAL: 17/12/2012

DATE OF ISSUE: 17/12/2012

DATE OF APPROVAL: 17/12/2012



thyssenkrupp Materials NA, 2821 Langstaff Road, Concord, ON L4K 5C6

DELIVERY NOTE



DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7

DATE: 02/28/2018
DOC. NO: 2405782829*
BOL. NO: 2405782829
ORDER NO: 1403541295
YOUR P/O: 039109
CUSTOMER NO: 10058125
Route: **303-A**
CONTACT: Stan Ivers
TEL: 905-532-1350 ext 21350
FAX: 905-738-9033 ext 9033
EMAIL: STAN.IVERS@THYSSENKRUP
P.COM

**** PLEASE SHIP DIRECT USE PUOLATOR PP *******
MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

**** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER ****
**** REFERENCED ON IT ****

**** PLEASE SHIP DIRECT USE PUOLATOR PP *******

Deliveries are carried out for your account and risk acc. to our Gen. Terms & Cond. of Delivery and Payment.

ITEM	DESCRIPTION	NET QTY1 / QTY2	PACKAGE NO
0010	CURD00416 Aluminum Bronze C63000 HR50 (drawn & stress relieved) Round 2.0000 (+-.004) X 12 " RBW Cutting - Standard +.125 Cut To Length 12.0000 " 1 Actual Chemistry/Act. Physical Standard Packaging	1 PC 10 lb	1008334547
	TAGNUM QTY UOMVEND VENDPO HLOT		
	PCS		
	1013568829 1 PC BOLTON AE 5400373215 H2737	1	
	SAE AMS 4640 H;ROHS COMPLIANT;ASTM B 150/B 150M 2012		

Total Gross Weight

10.000 lb

All items, not declared as partial delivery, are final quantities.

Delivery Terms: PPD gem. Incoterms 2000 Prepaid PREPAID

DELIVERY NOTE

DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY ON K6A 1K7

DATE: 02/28/2018
DOC. NO: 2405782829*
BOL. NO: 2405782829
ORDER NO: 1403541295
YOUR P/O: 039109
CUSTOMER NO: 10058125
Route: **303-A**
CONTACT: Stan Ivers
TEL: 905-532-1350 ext 21350
FAX: 905-738-9033 ext 9033
EMAIL: STAN.IVERS@THYSSENKRUP
P.COM

CERTIFICAT DE CONFORMITÉ/CERTIFICATE OF COMPLIANCE

*thyssenkrupp Matériaux NA certifie que le matériel décrit ci-dessus est conforme aux dessins ou spécifications exigés sur le bon de commande et qui sont en vigueur à la date où la commande a été acceptée./ thyssenkrupp Materials NA certifies that the material described above is in accordance with the drawings or specifications called for on said order that are current on the date order was accepted.

*Nous certifions que le document reproduit ici est une copie conforme du rapport fourni par le fournisseur du matériel où les données résultent de l'analyse faite par un laboratoire qualifié/ We certify that the document reproduced here is true to the report provided by the equipment supplier where the data are the result of analysis by a qualified laboratory.

David Noordine - Director of Quality Assurance



CUSTOMER

THYSSENKRUPP MATERIAUX NA (VIM) 4700 BOIS FRANC ST LAURENT QUEBEC H4S 1A7 CANADA	TEST CERTIFICATE No	L35954 Rev : 0
	SERIAL / BATCH / LOT No	L35954
	CUSTOMER ORDER No	VIM-641733
	WORKS ORDER No	S41972

SPECIFICATIONS

ASTM B150-12(2017) C63000 HR50 (HIGH STRENGTH)
AMS 4640H 2011 HR50
QQ-C-465B AMD1 C63000 HIGH STRENGTH

DESCRIPTION

CA18 2IN Round 144IN Machined Rod (MR)
Nickel Aluminium Bronze

WEIGHT ORDERED (Kg) 1,473

WEIGHT DESPATCHED (Kg) 857

MECHANICAL / PHYSICAL PROPERTIES

Tensile Specification	Heat No	Dia d	Area So	0.5% Yield Strength E.U.L	U.T.S. Rm	Elongation 4D	Hardness
ASTM E8 16a		mm	mm ²	Ksi	Ksi	%	HBW10/3000
	H2737	10.01	78.70	63.2	111.8	24.3	229
		12.51	122.91	65.6	111.8	25.0	229
	P1838	12.49	122.52	62.8	112.4	26.3	229
		12.48	122.33	62.8	112.5	25.9	229
	Min			60.0	110.0	10	201
	Max			n/a	n/a	n/a	248

CHEMICAL COMPOSITION

Heat No	Zn	Fe	Mn	Al	Ni	Sn	Pb	Si	Cu+Ag	Ni+Co	Weight (Kg)
H2737	0.09	3.75	0.31	9.94	4.74	0.02	<0.01	0.06	BAL	4.75	626
P1838	0.07	3.79	0.34	9.80	4.80	0.02	<0.01	0.06	BAL	4.80	231
Total	-	2.00	-	9.00	4.00	-	-	-	-	4.00	
Max	0.30	4.00	1.50	11.00	5.50	0.20	0.50	0.25	BAL	5.50	

REMARKS

Residual stress test satisfactory
Extruded Drawn and stress relieved
Country of Melt and Manufacture is UK
No Weld Repairs

We certify that material is free from mercury contamination

Signed for on behalf of
BOLTON METALS LIMITED




Inspection Manager : S.Sutton

Signed : 18 Dec 2017

Printed : 18 Dec 2017

BOLTON METALS LIMITED
CERT OF CONFORMITY
AND/OR APPROVED CERTIFICATE

Uba
lebronze alloys | UK bolton

CUSTOMER

THYSSENKRUPP MATERIAUX NA (VIM) 4700 BOIS FRANC ST LAURENT QUEBEC H4S 1A7 CANADA	TEST CERTIFICATE No	L35954 Rev : 0
	SERIAL / BATCH / LOT No	L35954
	CUSTOMER ORDER No	VIM-641733
	WORKS ORDER No	541972
	CERT OF CONFORMITY	L35954

SPECIFICATIONS

ASTM B150-12(2017) C63000 HR50 (HIGH STRENGTH)
AMS 4640H 2011 HR50
QQ-C-465B AMD1 C63000 HIGH STRENGTH

DESCRIPTION

CA18 ZIN Round 144IN Machined Rod (MR)
Nickel Aluminium Bronze

WEIGHT ORDERED (Kg)	1,473
WEIGHT DESPATCHED (Kg)	857

REMARKS / CONDITION OF MATERIAL :

DEVIATIONS, e.g. Major Concessions or Production Permit :

The products to which this declaration relates conform to the conditions and requirements of the purchaser and to the description, quantity and specification stated. These products have been produced under a certified quality system. The test results have been determined by an assessed or accredited laboratory

ISO 9001 2008, AS 9100 Rev.C
LRQ. 0902066

Signed for on behalf of
BOLTON METALS LIMITED




Inspection Manager : S.Sutton

Signed : 18 Dec 2017

Printed : 18 Dec 2017

Document ID : 0AADA18DE5AB1EE886970304C8F74466

Archiving date : Friday, February 23, 2018

Archiving time : 11:39:19 AM